



Technical Bulletin

PHENOMENAL BRANDS, Phenopatch Products
A division of DAP Products Inc.
2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-779-3265

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Phenopatch™ Pre-Mixed Flexall™ Flexible All-Purpose Filler

- Dries flexible to prevent cracks from reappearing
- Requires no mixing
- For repairing cracks in wood, stucco, plaster, concrete & tile
- Interior/Exterior use

Packaging: 32 FL. OZ (946 mL), 1 gallon (3.78 L)
Color: Off-white
UPC Number: 0 70798 33011 5, 0 70798 33017 7

Company Identification:

Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, A division of DAP Products Inc.,
2400 Boston St., Baltimore, Maryland 21224

Usage Information: 410-779-3265 9:00 am to 7:00 pm EST.

Order Information: 410-779-3265

Also, visit the Phenopatch website at www.phenopatch.com

Product Description:

FLEXALL™ Flexible All-Purpose Filler is a pre-mixed, easy-to-use bridging and patching compound which dries flexible. It can be used for patching any surface repairs which require thin bridging. It expands and contracts with surface movement to cover and prevent minor cracks from reappearing, and adheres to wood, metal, stucco, masonry, and most common building materials.

Suggested Uses:

Ideal for:

- Surface repairs which require thin, bridging applications
- Covering minor cracks

Adheres to:

- Wood
- Metal
- Stucco
- Masonry
- Most common building materials

Surface Preparation & Application:

Preparation: * Surface must be clean, firm and dry. * No mixing required. Do not thin product. * Do not apply at temperatures below 40°F. * Do not use below waterline.

Application:

1. Apply with a clean putty knife.
2. Wide cracks require reinforcing with fiberglass tape.
3. Deep fills over 1/8" (3 mm) should be filled with Phenopatch™ Stucco Patch, allowed to dry, then bridged over with this compound.
4. Allow to dry thoroughly, approximately 3 hours depending on temperature, humidity and depth of fill, before reapplying or painting with latex or oil-based paints.
5. Always topcoat with a high quality paint when product will be exposed to moisture or for exterior applications.
6. Store away from extreme heat or cold.

Physical & Chemical Characteristics:

Consistency:	Smooth Light paste
Vehicle:	Styrene/Acrylate polymer
Volatile:	Water
Filler:	Inert Filler
Odor:	Mild
Weight per Gallon:	14.8 ± .02 lb.s
Solids:	72.0 ± 1%
Temperature Application Range:	Above 40° F
Temperature Service Range:	-20° F –150° F
Dry Time:	3 hours depending on temperature, relative humidity and depth of fill.
Shelf Life:	1 Year
Freezing:	Passes 5 cycles
Painting:	Paintable with latex and oil based paints.
MSDS:	00079912005

Clean Up & Storage:

Quickly clean tools with water. Use mineral spirits to clean if allowed to dry. Store in a cool, dry place away from extreme heat or cold.

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can request an MSDS by calling 410-779-3265 or visit www.phenopatch.com.

Satisfaction Guaranteed: If not satisfied with product's performance when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston Street, Suite 200, Baltimore, MD 21224 for product replacement or sales price refund. PHENOMENAL BRANDS will not be liable for incidental or consequential damages.