



Technical Bulletin

PHENOMENAL BRANDS, Phenopatch Products
A division of DAP Products Inc.
2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-779-3265

Revised: 9/27/07

Phenopatch™ Flexall™ Pre-Mixed All-Purpose Patch 1 gallon

- Pre-mixed / ready-to-use formula
- For repairs to plaster, drywall, wood and concrete
- Dries hard with minimal shrinkage
- Interior/Exterior use

Packaging: 1 gallon (3.78 L)
Color: Off-white
UPC Number: 0 70798 33217 1

Company Identification:

Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, A division of DAP Products Inc.,
2400 Boston St., Baltimore, Maryland 21224

Usage Information: 410-779-3265 9:00 am to 7:00 pm EST.

Order Information: 410-779-3265

Also, visit the Phenopatch website at www.phenopatch.com

Product Description:

Flexall™ Pre-Mixed All-Purpose Patch is an easy-to-use, polymer fortified, high-performance patching compound formulated to fill holes and cracks in a multitude of interior and exterior surfaces. The product has a smooth working consistency with minimal shrinkage and sands easily. Set time is 30 to 60 minutes, and it is ready to paint in 1-5 hours.

Suggested Uses:

Ideal for patching holes and cracks in:

- Plaster
- Wallboard
- Brick
- Wood
- Concrete

Surface Preparation & Application:

Preparation: * Surface must be clean, firm and free of dust particles. * Use sandpaper to dull glossy surfaces before repairing. * Do not apply in temperatures below 50° F (10° C).

Application:

1. Stir thoroughly before use.
2. Apply with a clean putty knife.
3. For a smoother finish, dip putty knife in water and lightly smooth the surface.
4. For repairs deeper than ¼”, apply two or more layers allowing to dry between layers.
5. Flexall™ All-Purpose Patch can be sanded or painted 1 to 5 hours after application, depending on temperature, humidity and depth of fill.
6. Store away from extreme heat or cold.

Physical & Chemical Characteristics:

Consistency:	Heavy bodied paste
Vehicle:	Latex Emulsion
Volatile:	Water
Filler:	Various Inerts
Odor:	Mild
Weight per Gallon:	15.84 lbs
Solids:	78%
Temperature Application Range:	50°F Minimum
Temperature Service Range:	-20°F to 120°F
Shelf Life:	1 Year
Freezing:	Protect from freezing
Drying Time:	1 to 5 hours depending on temperature, relative humidity and depth of fill.
Painting:	1 to 5 hours depending on temperature, relative humidity and depth of fill.
Coverage:	1 gallon will cover approximately 12 sq. ft. at 1/8” thickness
MSDS:	000 79910 005

Clean Up & Storage:

Wash tools immediately after use with water. Be sure container lid is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can request an MSDS by calling 410-779-3265 or visit www.phenopatch.com.

Satisfaction Guaranteed: If not satisfied with product’s performance when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston Street, Suite 200, Baltimore, MD 21224 for product replacement or sales price refund. PHENOMENAL BRANDS will not be liable for incidental or consequential damages.