



Technical Bulletin

PHENOMENAL BRANDS, Phenopatch Products
A division of DAP Products Inc.
2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-779-3265

Revised: 7/19/07

Phenopatch™ Pre-Mixed Stucco Patch

- For repairing minor cracks in stucco
- Ready to use
- Durable and flexible
- Can be textured to match surrounding stucco

Packaging: 1 quart (.946 L), 1 gallon (3.78 L)
Color: Off-white
UPC Numbers: 0 70798 60811 5, 0 70798 60817 7

Company Identification:

Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, A division of DAP Products Inc.,
2400 Boston St., Baltimore, Maryland 21224

Usage Information: 410-779-3265 9:00 am to 7:00 pm EST.

Order Information: 410-779-3265

Also, visit the Phenopatch website at www.phenopatch.com

Product Description:

Phenopatch™ Pre-Mixed Stucco Patch is an easy to use patching compound for repairing minor cracks in stucco. It creates a hard durable patch which when painted blends evenly with the original stucco. It is mildew and weather resistant.

Suggested Uses:

Ideal for repairing cracks, holes and breaks up to ¼-inch thick in exterior and interior stucco surfaces.

Surface Preparation & Application:

Preparation:

Surface to be patched must be clean, firm and dry.
Do not apply if temperature is below 40° F.

Application:

1. No mixing required.
2. Use putty or broad knife to apply to surface.
3. Thin cracks may be repaired with one application.
4. Deeper cracks and holes over 1/4" require two applications.
5. Fill first application to just below surface and allow to dry.
6. Apply second coat and blend to match surrounding texture.

7. Average drying time is one hour depending upon temperature, humidity and depth of fill.
8. Prime area prior to painting.

Physical & Chemical Characteristics:

Consistency:	Heavy Paste
Vehicle:	Polyvinyl Acetate
Volatile:	Water
Filler:	Inert Filler
Odor:	Mild
Weight per gallon:	15 – 16 lbs
Solids:	81 – 86 wt%
Application Temperature Range:	Above 40°F
Service Temperature Range:	-20°F - 150°F
Shelf Life:	1 year
Freeze/Thaw Stability:	Yes
Drying Time:	1-2 hours depending on temperature, humidity and depth of fill
Paintability:	Prime before painting with latex or oil based paint
Coverage:	1 qt.=12-18 sq. ft 1 gal. = 48-72 sq. ft.
MSDS No:	000 79915 005

Clean Up & Storage:

Clean tools immediately with warm soapy water. Store away from extreme heat or cold.

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can request an MSDS by calling 410-779-3265 or visit www.phenopatch.com.

Satisfaction Guaranteed: If not satisfied with product's performance when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston Street, Suite 200, Baltimore, MD 21224 for product replacement or sales price refund. PHENOMENAL BRANDS will not be liable for incidental or consequential damages.