



Technical Bulletin

PHENOMENAL BRANDS, Phenopatch Products
a division of DAP Products Inc.
2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-675-2100

Revised: 10/20/13

DAP® PHENOPATCH® Pre-Mixed Stucco Patch

- Repairs cracks and breaks in stucco surfaces
- Durable and flexible
- Textured to match stucco surfaces
- Mildew and weather resistant
- Ready-to-use
- Interior/exterior use

Packaging: 32 fl. oz., 1 Gallon
Colors: Off White
UPC Numbers: 70798 60811, 60817

Company Identification:

Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, a division of DAP Products Inc., 2400 Boston St., Baltimore, Maryland 21224

Usage Information: 1-888-327-8477 or visit www.dap.com and click on “Ask the Expert”

Order Information: 1-888-327-3339

Fax Number: 410-558-1068

Also, visit the Phenopatch website at www.phenopatch.com.

Product Description:

DAP® PHENOPATCH® Pre-Mixed Stucco Patch is an easy-to-use patching compound for repairing cracks and breaks in stucco surfaces. It creates a hard, durable patch which when painted, blends evenly with the original stucco surface. Once cured, it is mildew and weather resistant. Interior/exterior use.

Suggested Uses:

For repairing cracks, holes and breaks up to ¼ inch thick in interior and exterior stucco surfaces.

Surface Preparation & Application:

1. Surface must be clean, dry, firm and free of loose material.
2. No mixing is required.
3. Apply to surface with a clean putty or trowel.
4. One application is usually sufficient for thin cracks.
5. For cracks and holes over 1/4" deep, two applications may be required. Fill first application to just below the surface and allow to dry. Apply the second coat and blend with a rubber float to match surrounding texture.
6. May be painted in approximately 2 hours with latex paint.
7. If an oil-based paint is to be used, allow to dry thoroughly approximately 24 hours.
8. Follow paint manufacturer's recommendations regarding priming and application.
9. Wash tools immediately after use with water. Be sure container is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

For Best Results:

- Apply in temperatures 40°F and above.
- Do not use outside if rain or freezing temperatures are expected within 24 hours.
- Do not use on floors or as a caulk, sealant or joint filler over cracks and joints where expansion and contraction may occur.
- **DO NOT USE AS A SKIM COAT.**
- For exterior applications, always topcoat with a high quality exterior-grade paint. Follow paint manufacturer's recommendations regarding priming and application.

Typical Physical & Chemical Characteristics:

Consistency:	Heavy Paste
Vehicle:	Acrylic Latex
Volatile:	Water
Filler:	Inert Filler
Odor:	Mild
Weight per gallon:	15.5 ±.5
Solids:	83 ±3% by weight
Application Temperature Range:	40°F and above
Service Temperature Range:	-20°F to 150°F
Shelf Life:	12 Months
Freeze/Thaw Stability:	Yes
Dry Time:	Approximately 2 hours depending on temperature, humidity and depth of fill
Paintability:	Yes, follow paint manufacturer's recommendations regarding priming and application.
MSDS No:	00079915005

Clean Up & Storage:

Wash tools immediately after use with water. Dried compound must be cut, scraped, or sanded away. Be sure container is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

Safety:

See product label and Safety Data Sheet (SDS) for additional safety information. You can request an SDS by visiting our website at phenopatch.com or by calling 1-888-327-8477.

Contains: Calcium carbonate, crystalline silica and Stoddard solvent. May be harmful if inhaled. May cause eye, skin and respiratory irritation. Harmful if swallowed or absorbed through the skin. Do not breathe vapors or dust. Use only with adequate ventilation. Prevent build-up of dust and vapor by opening windows and doors or use other means to ensure fresh air entry during application, drying and sanding. Wet sanding is recommended to reduce dust exposure. Dry sanding of this product may generate dust. Inhalation of dust may cause lung damage or other adverse pulmonary and respiratory effects. When sanding, wear a NIOSH-approved dust mask. Follow dust mask manufacturer's directions for use. Keep exposure below OSHA permissible exposure limits. Avoid contact with eyes, skin and clothing. Wear gloves and safety glasses. Close container after use. Wash thoroughly after handling. **WARNING:** This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. **FIRST AID: SKIN:** Wash thoroughly. **EYE:** immediately flood with large quantities of water. **INHALATION:** Remove to fresh air. **INGESTION: DO NOT INDUCE VOMITING.** Get medical attention if complications arise from any exposure. For emergencies, call your poison control center at 1-800-222-1222. For an SDS, contact PHENOMENAL BRANDS at 410-779-3265 or visit www.phenopatch.com. **KEEP OUT OF REACH OF CHILDREN. DO NOT TAKE INTERNALLY**

SATISFACTION GUARANTEED:

If product fails to perform when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston St., Ste. 200, Baltimore, MD 21224 for replacement product or sales price refund. PHENOMENAL BRANDS will not be liable for incidental or consequential damages.