



Technical Bulletin

PHENOMENAL BRANDS, Phenopatch Products
A division of DAP Products Inc.
2400 Boston Street, Suite 200, Baltimore, Maryland 21224
Phone: 410-779-3265

Revised: 7/17/07

Phenopatch™ Patch-N-Paint® Interior/Exterior Lightweight Spackling

- Interior/Exterior
- Repairs cracks and holes in one application
- Shrink resistant—Non-sag
- Quick drying
- No sanding
- Ready-to-use

Packaging: ½ pint (237 ml), 1 quart (.946 L), 1 gallon (3.78 L)
Color: White
UPC Numbers: 0 70798 01502 9, 0 70798 01511 1, 0 70798 01517 3

Company Identification:

Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, A division of DAP Products Inc.,
2400 Boston St., Baltimore, Maryland 21224

Usage Information: 410-779-3265 9:00 am to 7:00 pm EST.

Order Information: 410-779-3265

Also, visit the Phenopatch website at www.phenopatch.com

Product Description:

Phenopatch Patch-N-Paint Lightweight Spackling is an easy to use, ready-mixed spackle that is used to fill cracks, holes and dents in one application. Resists shrinking, cracking and sagging. Ready to paint in minutes. No sanding required. Can be used indoors or out.

Suggested Uses:

Ideal for repairing cracks and holes in:

- Plaster
- Drywall
- Masonry
- Wood

Surface Preparation & Application:

1. Make sure surface to be repaired is clean, dry and firm. A solution of T.S.P. or T.S.P. Substitute can be used to clean grease and dirt to achieve a better bond.
2. If material appears too dry for application, add one teaspoon of water to each 8 oz. of material and mix.
3. Stir thoroughly before use. Apply with a clean putty knife to force material into patch. Finish flush with surface and tool until smooth.

4. Patch-N-Paint Lightweight Spackling can be painted or primed in 15-20 minutes after application depending on temperature, humidity and depth of fill.
5. For use with oil-based paint or gloss latex paint, priming is recommended.
6. Must be painted over when used on exterior surfaces.
7. Clean tools and hands immediately with warm soapy water.

Physical & Chemical Characteristics:

Consistency:	Light paste
Vehicle:	Acrylic Copolymer
Volatile:	Water
Filler:	Inert filler
Odor:	Mild
Weight per Gallon:	2.6 – 3.2 lbs.
Solids:	35 – 40 wt %
Application Temperature Range:	Above 40° F
Service Temperature Range:	-20° F - 150° F
Shelf Life:	1 Year
Freeze/Thaw Stability:	Yes
Drying Time:	2 – 4 hours depending upon temperature , humidity, and depth of fill
Painting:	Paintable with latex and oil based paints
MSDS:	000 10410 005

Clean Up & Storage:

Wash tools immediately after use with warm soapy water. Be sure container lid is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

Safety:

See product label and Material Safety Data Sheet (MSDS) for safety information. You can request an MSDS by calling 410-779-3265 or visit www.phenopatch.com.

Satisfaction Guaranteed: If not satisfied with product’s performance when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston Street, Suite 200, Baltimore, MD 21224 for product replacement or sales price refund. PHENOMENAL BRANDS will not be liable for incidental or consequential damages.